Date: Tuesday, 6/19/2007 2:07:50 PM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 205 SKID INSTALLATION KIT
Job Number	: 32962		
Estimate Number	: 12519		
P.O. Number	: N/A	Part Number	: D205634015
This Issue	: 6/19/2007 S.O. No. : N/A	Drawing Number	: DSI 9184 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : LANDING GEAR	Drawing Revision	: N/A
Previous Run	: 32961	Material	: N/A
Written By	:	Due Date	: 7/11/2007 Qty: 1 Um: Each
Checked & Approved By	: 07.06.20		
Comment	: Est Rev A New Issue 00-04-04 EC		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL
	Comment: Photocopy bluefile & type labels per PPP205-634-045 CHG 003	07.06.21
2.0	D205634045	Replacement Skidtube
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Replacement Skidtube B32969	7/7/1
3.0	K10003	D205-634-011 Saddle Kit
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) D205-634-011 Saddle Kit 33039	7/7/17
4.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
	Comment: INSPECT 100% KITS FOR COMPLETENESS	7/7/17
5.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D205-634-015 Location:____ PPP Rev: B	7/7/17
6.0	QC21	FINAL INSPECTION/W/O RELEASE
	Comment: FINAL INSPECTION/W/O RELEASE	07.07.17

Job Completion 32969

Dart Aerospace Ltd

W/O:	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: ________________ **PAR #:** _______ **Fault Category:** ________________ **NCR:** Yes (No) **DQA:** [signature] **Date:** 9/07/23

QA: N/C Closed: _____ **Date:** _________

NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
RF	RF	
CHECKED	APPROVED	DRAWING NO. DSI 9184 — REV. A — SHEET 1 OF 1
DATE 00.03.29		TITLE ADD SKIDTUBE P/N D205-634-015 — SCALE NTS
A	00.03.29	NEW ISSUE

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D205-634 REV. B.

REF. CANADIAN STA: SH96-88
US FAA STC: SR00563NY

ADD D205-634-015 INSTALLATION. PARTS LIST IS IDENTICAL TO PARTS LIST FOR D205-634-011 EXCEPT THAT:

D205-634-045	REPLACES	D205-634-041
D2580-045	REPLACES	D2580-041

THE DIFFERENCE BETWEEN D205-634-011 (D205-634-041) AND D205-634-015 (D205-634-045) IS THAT EXTRA SPACERS HAVE BEEN ADDED AT LOCATIONS MARKED 'X' AND ASSEMBLY IS PAINTED GREEN.



D205-634-015 (D205-634-045)